## **MAXTITE<sup>®</sup> MG**





MAXTITE® MG is a high quality polymer based white adhesive for the permanent fixing of granite and marble tiles.

**Benefits** 

- Pre-packed product requiring only direct mixing at site.
- High Adhesive Bond Strength- Ideal for vertical and horizontal application of granite, marble,
- Excellent grab during open time.
- Quick Fixing- Reduces labour costs.
- Can be used in the interior and exterior of buildings.

#### **Properties**

Mixed Density	1.52 - 1.92 gm/cc
Mix Ratio	3:1 (W:P By Volume)
	0.26-0.29 (W/P By Weight)
Appearance	Off-White Powder
Open Time	1.5-2.5 hours

#### **Technical Support**

Thermax offers a comprehensive technical support service to specifies, end users and contractors. It is also able to offer onsite technical assistance, and dedicated specification assistance in locations all over the world.

#### Instructions for Use

#### **Surface Preparation**

All surfaces must be sound and thoroughly cleaned before MAXTITE® MG is applied. All traces of grease and oil must be removed. All loose particles of mortar, wallpaper, paint, etc. must be physically removed. The prepared surface must be wetted with water, prior to application of MAXTITE® MG and must attain a saturated surface dry condition. MAXTITE® MG can be applied directly on concrete, cement screeds, cement or lime mortars provided they are strong.

#### **Mixing**

Take water in a suitable container and add the powder part slowly under mixing as per the mix ratio 3:1 by volume, or W/P 0.26-0.29 by weight. Use a slow speed drill fitted with a paddle to get a uniform lump free

consistency. Over mixing can result in air entrainment which should be avoided.

#### **Special Instructions**

For the use of MAXTITE® MG on challenging surfaces such as vibration prone areas like door and window frames, other exterior surfaces, Mivan concrete, at heights up to 3 metres for fixing dense stones and synthetic tiles, and for 'Fixing Large Format Tiles', 2.4 litres (8%) of TM Bond® AR per bag of MAXTITE® MG is to be added. In such cases, the water quantity can be reduced to meet the required consistency.

#### **Application**

MAXTITE<sup>®</sup> MG is applied on to the prepared substrate and spread with a serrated trowel to achieve a uniform thickness of a 3 - 4 mm. Place the tiles firmly on to the adhesive bed ensuring total contact with a twisting motion. Choose work areas so that the tiles can be fixed within the open time of the adhesive which is approx. 20 mins at 30°C. Normally granite and marble tiles up to a thickness of 20 mm can be fixed in vertical position without problem.

#### **Finishing**

The excess material shall be removed with a damp cloth before it sets. Joint grouting with MAXTITE® GROUT/ MAXTITE® GROUT EP may be commenced 24 hours after tiles have been fixed.

#### Limitations

MAXTITE<sup>®</sup> MG is not recommended for overhead applications. On vertical applications, heavy slabs need proper support till appropriate grab is achieved.

**Note:** MAXTITE<sup>®</sup> MG should not be applied on Gypsum board substrates.

#### **Health & Safety Instructions**

MAXTITE® MG is a special cement based material. Care should be taken to avoid inhalation of dust and contact with skin and eyes during use.

#### **Storage**

**Shelf Life-** 6 months in unopened bags under normal warehouse conditions.

# **MAXTITE<sup>®</sup> MG**

#### **Packing**

MAXTITE® MG is supplied in 5 & 30 kg pre-weighed bags.

#### Coverage

Approximately 6 m<sup>2</sup> for 30 kgs of MAXTITE® MG at 3 mm thickness

### Other Segments:

- Concrete Admixtures Surface Treatments Grouts & Anchors Repair & Rehabilitation
- Protective Coatings Industrial Flooring Waterproofing Sealants Adhesives

**Disclaimer:** The information contained in this document is true and accurate to the best of our knowledge and is based on our experience & test results. It is always the Company's endeavour to give true and accurate information however as it does not have any direct and/or continuing control on the use of the Products, the Company cannot accept any liability, direct or indirect as a consequence of the use of Products. In the event of any doubt upon any critical parameter it is advisable to seek clarification from our technical representative.



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